

Code	Index	Job Code	Parts No.	Parts Replaced Description	Labor(min)
A	ENGINE ASSY.	A001			300
B	CYLINDER HEAD				
		B001	924601	HEAD ASSY., CYLINDER	120
		B002	924294	THERMOSTAT	5
C	CYLINDER				
		C001	924003	CYLINDER	240
D	CRANKSHAFT				
		D001	924059	CRANKSHAFT SET	480
E	CRANKCASE				
		E001	924044	CRANKCASE	
		E002		R CRANK CASE PARTS	120
		E003	924525	CLUTCH HOUSING ASSY.	60
		E004	924545	UNIDIRECTIONAL CLUTCH	60
		E005		L CRANK CASE PARTS	120
		E006	924136	STARTER ASSY., RECOIL	10
		E007	924376	SPEEDOMETER GEAR ASSY.	20
		E008	924309	WATER PUMP COMP.	15
F	CARBURETOR				
		F001	924080	CARBURETOR ASSY.	90
G	MOTOR STARTING - FLYWHEEL MAGNETO - C.D.I.				
		G001	924555	UNIDIRECTIONAL CLUTCH(STARTING)	60
		G002	924413	IGNITION HIGH TENSION LINE ASSY.	15
		G004	924278	FLYWHEEL MAGNETO ASSY	50
		G005	924279	ROTOR ASSY	
		G006	924415	STATOR ASSY	
		G007	924277	START MOTOR ASSY,	15
		G008	924283	C.D.I	10
H	TRANSMISSION SYSTEM ASSY.				
		H001	924651	TRANSMISSION SHAFT (L)	60
		H002	924650	TRANSMISSION SHAFT (R)	60
		H003	924624	UNIVERSAL JOINT ASSY.	90
I	C.V.T.				
		I001	924161	V/S BELT	60
		I002	924560	PULLEY, DRIVEN ASSY.	60
		I003	924505	SHEAVE, MOVABLE DRIVE ASSY.	60
		I004	923507	DRIVEN PULLEY ASSY.	60
J	SHIFT LEVER				
		J001	514209	LEVER ASSY.	45
		J002	514214	SPINDLE, CONNECTING ROD, SHIFT LEVER	30
K	STEERING SHAFT				
		K001	512721	STEERING SHAFT	60
		K002	513320	KNUCKLE, STEERING, LH	22
		K003	513321	KNUCKLE, STEERING, RH	22
L	INTAKE SYSTEM				
		L101	924119A	AIR CLEANER ASSY.	5
M	MUFFLER ASSY.				
		M001	924288	MUFFLER ASSY.	60
		M002	924820	BODY COMP, MUFFLER	5
		M003	924822	EXHAUST PIPE "B"	5
		M004	924823	EXHAUST PIPE	15
N	RADIATOR ASSY. - COOLING FAN				
		N001	924619	RADIATOR ASSY.	48
		N002	924670	PROTECTOR, RADIATOR	15
		N003	924355	HOSE, OUTLET	5
		N004	924354	HOSE, INLET	5
		N005	924155	COOLING FAN ASSY.	42
		N006	924159	SWITCH, COOLING FAN	12

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		N007	924641	RESERVOIR ASSY.	5
		N008	924681	HOSE, RECIRCULATION	5
		N009	924674	HOSE	5
		N010	924675	HOSE	5
O	FUEL TANK				
		O001	512129	FUEL TANK ASSY.	30
		O002	512124	GAUGE ASSY., FUEL LEVEL	15
		O003	512131	HOSE	5
		O004	412117	THREE WAY TUBE UNIT	5
		O005	412121	HOSE	5
		O006	GA5539904	FILTER, FUEL	6
		O007	512105	HOSE	5
P	DIFFERENTIAL ASSY.				
		P001	924655	FIRST DIFFERENTIAL ASSY.	150
		P002	924738	FINAL DIFFERENTIAL ASSY.	120
Q	FRAME				
		Q001	511943	MAIN FRAME	800
		Q002	511948	FRONT INTERNAL FENDER, LH	3.5
		Q003	511949	FRONT INTERNAL FENDER, RH	3.5
	HANDLE BAR				
		Q101	513042	HANDLE BAR ASSY.	16
		Q102	401827	GRIP, LH.	3
		Q103	513036	CABLE, THROTTLE	9
		Q104	513215	CASE ASSY. THEROTTLE	5
		Q105	513032	LEVER, TRANSFER	3
		Q106	513035	CABLE, TRANSFER SHIFT	10
R	FRONT SUSPENSION				
		R001	513315	ARM SET, UPPER, LH	12
		R002	513316	ARM SET, UPPER, RH	12
		R003	513317	ARM SET, LOWER, LH	12
		R004	513318	ARM SET, LOWER, RH	12
		R005	513326	PROTECTOR, COVER(LH.)	2
		R006	513327	PROTECTOR, COVER(RH.)	2
		R007	513332	SHOCK ABSORBER ASSY., FRONT	10
	REAR FORK				
		R101	511618	REAR FORK ASSY.	60
		R102	511619	SHOCK ABSORBER, REAR	10
	REAR AXLE				
		R201	512837	HOUSING, REAR AXLE LH.	20
		R202	512838	HOUSING, REAR AXLE RH.	20
		R203	512835	REAR AXLE(LH.)	15
		R204	512836	REAR AXLE(RH.)	15
		R205	511625	REAR FORK PROTECIVE COVER	5
		R206	512839	BALL MOUNT	12
		R207	512826	rear axle fix seat	12
	BUMPER BRACKET				
		R301	512025	BRACKET, VENTILATION BOARD	20
		R302	512014	BRACKET, BUMPER, FRONT	13
		R303	512023	BRACKET, FOOT BOARD, LH	13
		R304	512022	BRACKET, FOOT BOARD, RH	13
		R305	512021	HAND HOLD, REAR	4
		R306	512017	BRACKET, BUMPER, REAR, LH	2
		R307	512018	BRACKET, BUMPER, REAR, RH	2
	FRONT BUMPER				
		R401	514500	FRONT BUMPER	10
		R402	512440	FRONT AIR INLET PLATE	11
		R403	514501	FRONT SHOCK MOUNT, LH	10

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		R404	514502	FRONT SHOCK MOUNT, RH	10
		R405	514512	FRONT LOWER LEG SHIELD(STEEL)	4
		R406	514503	FRONT LOWER LEG SHIELD(PLASTIC)	2
S	MASTER CYLINDER ASSY.				
		S001	514315	MASTER CYLINDER ASSY., LH	25
		S002	515046	LEVER	2
		S003	515047	LIMITED SWITCH ASSY.	5
		S004	513531	MASTER CYLINDER ASSY., RH	25
		S005	515046	LEVER	2
		S006	515047	LIMITED SWITCH ASSY.	5
		S007	513216	SWITCH ASSY., LH	12
		S008	513038	CABLE, CHOKE	16
		S009	513516	PARKING BRAKE ASSY.	3
		S010	513513	CABLE, PARKING BRAKE	14
		S011	513523	CALIPER ASSY., FRONT, LH	20
		S012	513524	CALIPER ASSY., FRONT, RH	20
		S013	512935Y	DISC, BRAKE 180mm	12
		S014	512944	PROTECTIVE COVER	5
		S015	514305	CALIPER, REAR (LH.)	20
		S016	514307	CALIPER, REAR (RH.)	20
		S017	513414Y	DISC, BRAKE 220mm	
		S018	512844	PROTECTIVE COVER	4
	BRAKE PEDAL				
		S101	514118	BRAKE PEDAL	6
		S102	514120	MASTER CYLINDER ASSY., PEDAL	20
		S103	514121	BRACKET, MASTER CYLINDER, PEDAL	5
		S104	514109	SWITCH, BRAKE LAMP	2
T	FRONT DISTRIBUTOR				
		T001	513530	DISTRIBUTOR	18
		T002	513526	HOSE ASSY., BRAKE	6
		T003	513527	HOSE ASSY., BRAKE	6
		T004	513528	HOSE ASSY., BRAKE	6
	REAR DISTRIBUTOR				
		T101	513532	DISTRIBUTOR	10
		T102	514312	HOSE ASSY., BRAKE	6
		T103	514313	HOSE ASSY., BRAKE	6
		T104	514314	HOSE ASSY., BRAKE	6
		T105	514316	HOSE ASSY., BRAKE	6
		T106	514311	HOSE ASSY., BRAKE	6
U	FRONT WHEEL				
		U001	512943SGY	RIM COMP, FRONT 12"	20
		U003	512928	TIRE AT 25X8-12	20
		U005	512934	HUB, FRONT WHEEL	
	REAR WHEEL				
		U101	513423SGY	RIM COMP, FRONT 12"	20
		U103	513408	TIRE AT 25X10-12	20
		U105	513422	HUB, REAR WHEEL	10
V	WIRING HARNESS · LOCK ASSY.				
		V001	924418	WIRING HARNESS	120
		V002	924434-S	LOCK SET, STEERING	10
		V003	924424-S	LOCK SET, IG SW.	20
		V004	440744-S	LOCK SET, SEAT	10
		V005	924433-S	LOCK SET, FUEL CAP	1
		V006	924449	LOCK ASSY.	72
		V007	924432	LOCK ASSY.	60
	BATTERY · HORN · RELAY, STARTING MOTOR · RECTIFIER				
		V101	440809	HORN ASSY.	5

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		V102	924438	THERMOSWITCH COMP.	4
		V103	924423	BATTERY 12V 18AH	7
		V104	924412	RECTIFIER	12
		V105	924409	RELAY, STARTING MOTOR	7
		V106	GA5100004	RELAY	10
		V107	440800A	RELAY, TURN SIGNAL	24
W	SPEEDOMETER				
		W001	514080	SPEEDOMETER COMP.	10
		W002	515039	SPEEDOMETER	10
		W003	515040	COVER, SPEEDOMETER	5
		W004	514061	WIRE, SPEEDOMETER	11
		W005	512627	SPEEDOMETER ASSY.(MECHANICAL)	10
		W006	512630	CABLE, SPEEDOMETER	11
		W007	513102	SPEEDOMETER STEADY	7
		W008	512618	BRACKET ASSY., UPPER	5
		W009	512628	BRACKET ASSY., UPPER	5
		W010	512636	BRACKET ASSY., LOWER	5
X	HEAD LAMP				
		X001	511736	HEAD LAMP ASSY. LH.	5
		X002	515015	HEAD LAMP COMP., DIPPED	5
		X003	511737	HEAD LAMP COMP. RH.	5
		X004	511735	TURN SIGNAL LAMP COMP, RH	5
	REAR LAMP				
		X101	511810Y	REAR LAMP ASSY.	2
		X102	514036Y	REAR LAMP COMP	2
		X103	511734	TURN SIGNAL LAMP COMP, LH	2
		X104	511735	TURN SIGNAL LAMP COMP, RH	2
		X105	511811	NUMBER-PLATE LAMP	2
Y	FRONT BODY				
		Y001	512415	FRONT BODY COVER	42
		Y002	512418	FRONT FENDER SIDE RAIL, LH	3
		Y003	512419	FRONT FENDER SIDE RAIL, RH	3
		Y004	512416A	HEAD LAMP SUPPORT ASSY., LH	15
		Y005	512417A	HEAD LAMP SUPPORT ASSY., RH	15
		Y006	512437	FENDER, HEAD LAMP LH.	15
		Y007	512438	FENDER, HEAD LAMP RH.	15
	REAR BODY				
		Y101	514400A	REAR BODY COVER	35
		Y102	514401	REAR FENDER SIDE RAIL, LH	3
		Y103	514402	REAR FENDER SIDE RAIL, RH	3
		Y104	514403	REAR BUMPER	10
		Y105	514405	BRKT, REAR BODY COVER	30
	FOOT BOARD				
		Y201	512524A	FOOT BOARD, LH	8
		Y202	512525	FOOT BOARD, RH	8
		Y203	512511	OIL FILLER COVER, LH	2
		Y204	512513	OIL FILLER COVER, RH	2
		Y205	512522A	SIDE COVER, LH	5
		Y206	512523A	SIDE COVER, RH	5
		Y207	512514	BRKT., SIDE COVER, LH	3
		Y208	512515	BRKT., SIDE COVER, RH	3
		Y209	512505	FUEL TANK COVER, UPPER	3
		Y210	512516	GEAR CHANGE INDICATOR SUPPORT	5
	PROTECTOR				
		Y301	515051	PROTECTOR, ASSY.(AL)	14
		Y302	515082A	PROTECTOR, FRONT (AL)	7
		Y303	515080A	PROTECTOR, REAR (AL)	7

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		Y304	511925A	PROTECTOR, FRONT(PLASTIC)	7
		Y305	511926	PROTECTOR, REAR(PLASTIC)	7
SEAT					
		Y401	512307	SEAT SET	0
		Y402	511933	LOCK SET, SEAT	1
		Y403	511934	CABLE, LOCK SET, SEAT	6
LABELS					
		Y501	513688	LABEL, WARING	1
		Y502	514656	LABEL, TIRE PRESSURE.	1
		Y503	514655	LABEL, SHIFT RANGE.	1
		Y504	513683	LABEL, D.C. ELECTRIC SOURCE	1
		Y505	513685	LABEL, INFORMATION.	1
		Y506	514670	LABEL,TOW CAPACITY	1
		Y507	513687	LABEL, AGE16.	1
		Y508	514665	" TGB " Emblem	1
Z	Other				
		Z001	515058	WINCH ASSY.	20
		Z101		BRAKE SYSTEM MODIFICATION 1	120